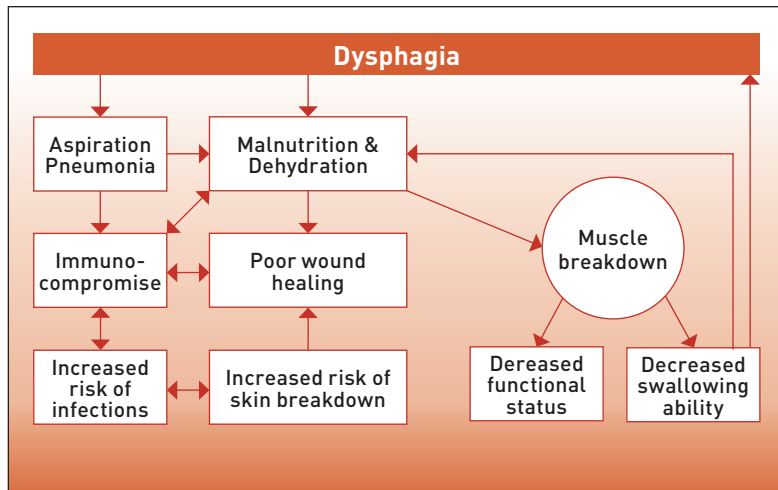


Figure 1 **Negative sequelae of dysphagia**, adopted from Broday, et al. 1999.



— ADAPTED FROM BRODY R, 1999

Figure 2 **Chilled Beverage Viscosity Range**
National Dysphagia Diet defines nectar-like liquids = 51-350(cP)



BROOKFIELD CONE PLATE VISCOMETER, #41 SPINDLE AT 50RPM
 SHARYL SAMARGIA, PHD CCC-SLP
 KERI ECONOMY, B.S.
 DOUG STETZER, CHIEF SCIENTIST AND CEO CLEARLY SUPERIOR, INC.
 2013 ASHA CONVENTION

NOTE: Varibar Nectar-thick barium has a cP value of 300.